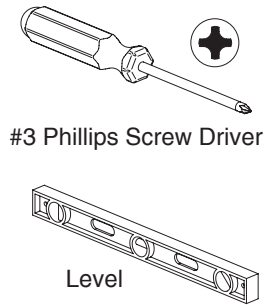
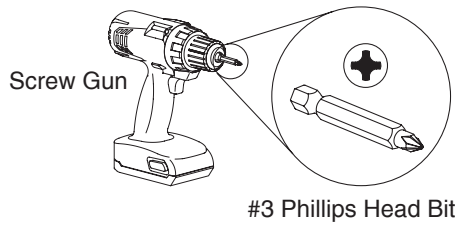
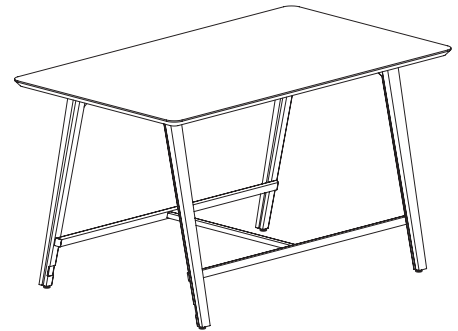


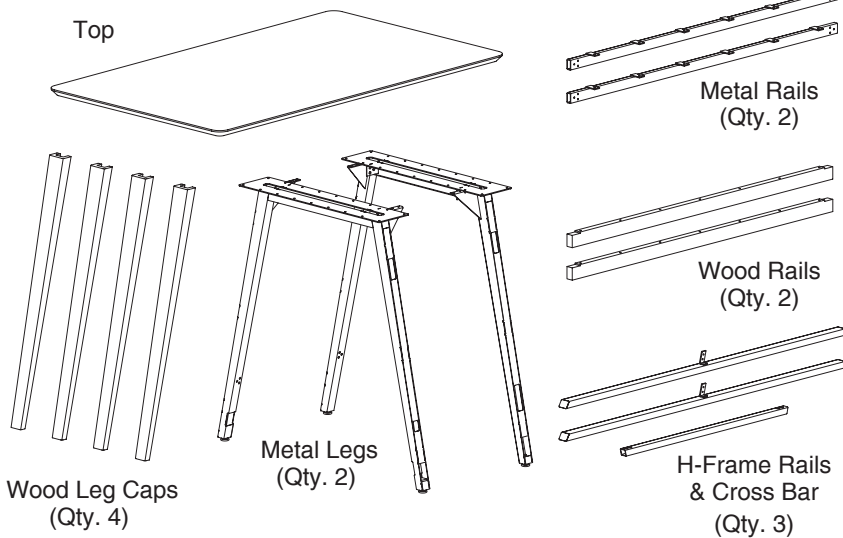
## Recommended Tools



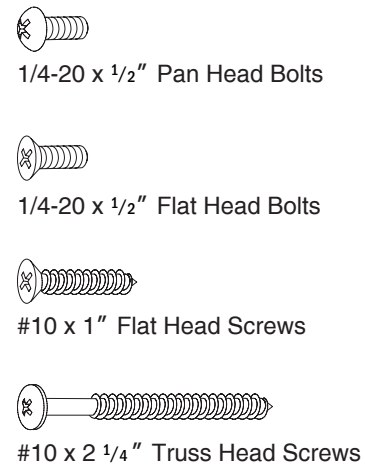
## Metal Table Assembly



## Package Contents



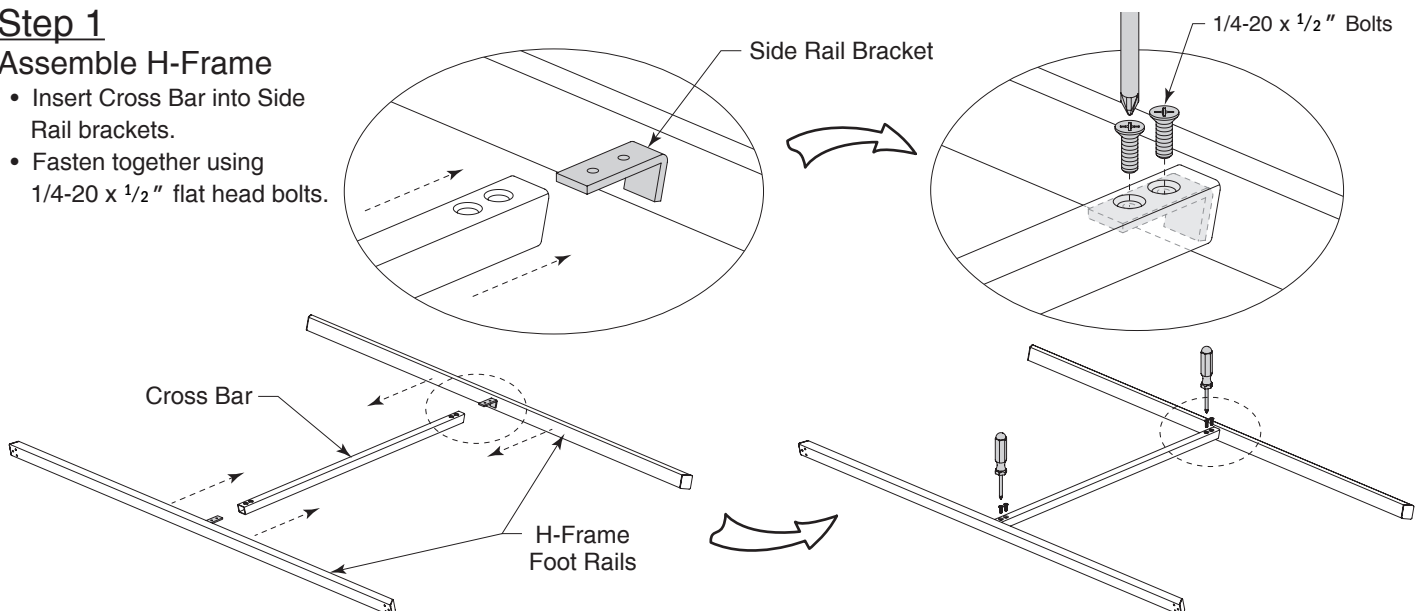
## Hardware Used



## Step 1

### Assemble H-Frame

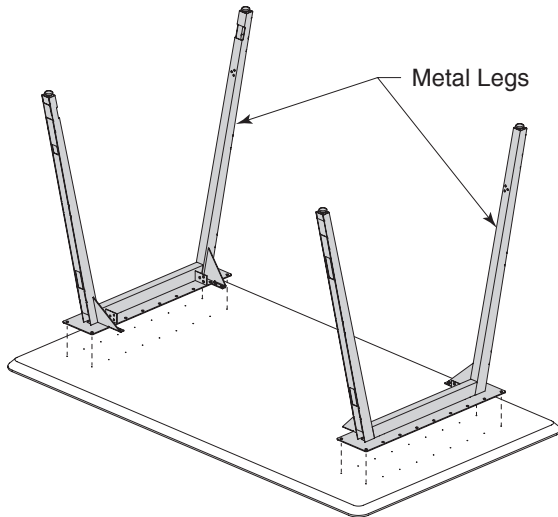
- Insert Cross Bar into Side Rail brackets.
- Fasten together using 1/4-20 x 1/2" flat head bolts.



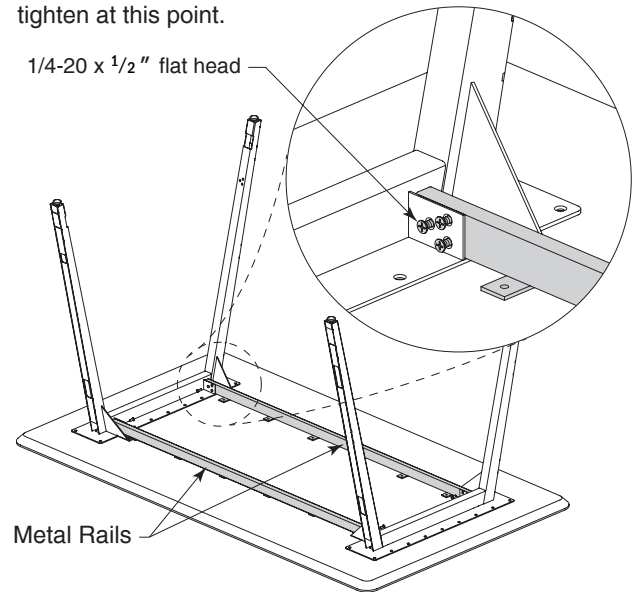
**Notice To Installers:** Failure to comply with installation instructions will compromise the safety, durability and performance of this product, which may risk injury to the user of this product and/or diminish the product life cycle. Jasper Group assumes no liability in these instances.

**Step 2****Position Legs in Place on Top**

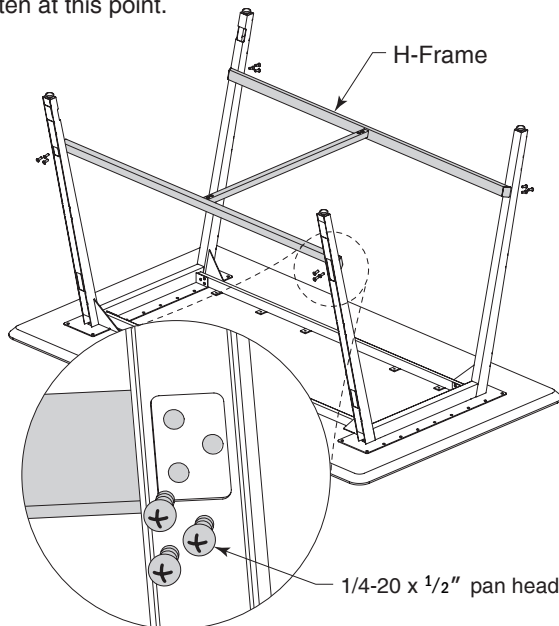
- Flip top upside down and lay on a flat smooth surface.
- Position Legs on the Top. Align holes in leg plates to pre-bored holes in Top as shown.

**Step 3****Attach Metal Rails to Legs**

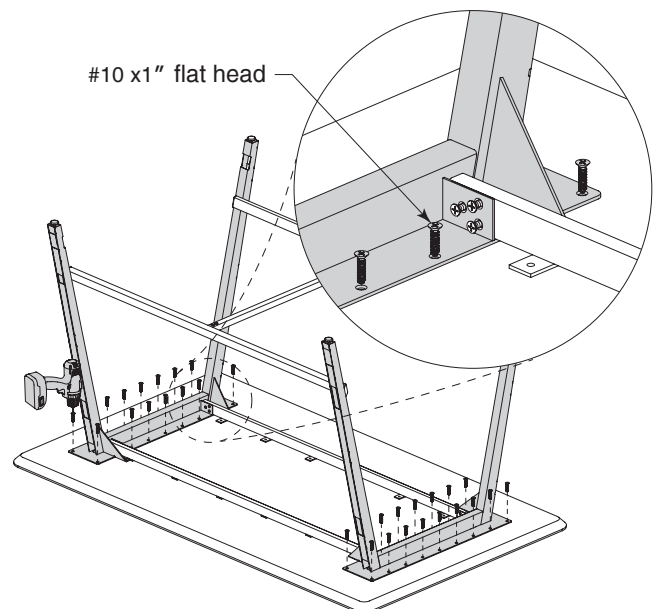
- Fasten all four Metal Rails to Legs using 1/4-20 x 1/2" flat head bolts.
- Leave screws loose, DO NOT tighten at this point.

**Step 4****Attached H-Frame to Legs**

- Fasten Metal Rails to Legs using 1/4-20 x 1/2" pan head bolts.
- Leave screws loose, DO NOT tighten at this point.

**Step 5****Fasten Legs to Top**

- Align holes in leg plates to pre-bored holes in Top.
- Fasten all four Legs to Top using #10 x 1" flat head screws.

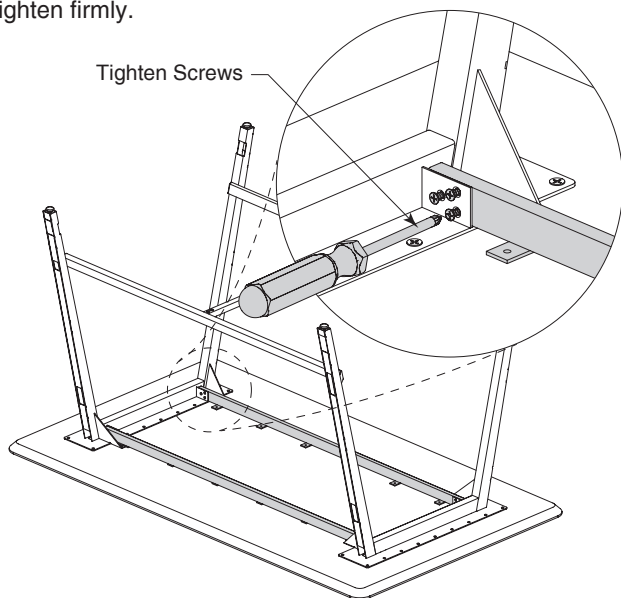


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## Step 6

### Tighten Metal Rail Fasteners to Legs

- After Legs have been securely fastened to Top, return back to Metal Rail screws and tighten firmly.

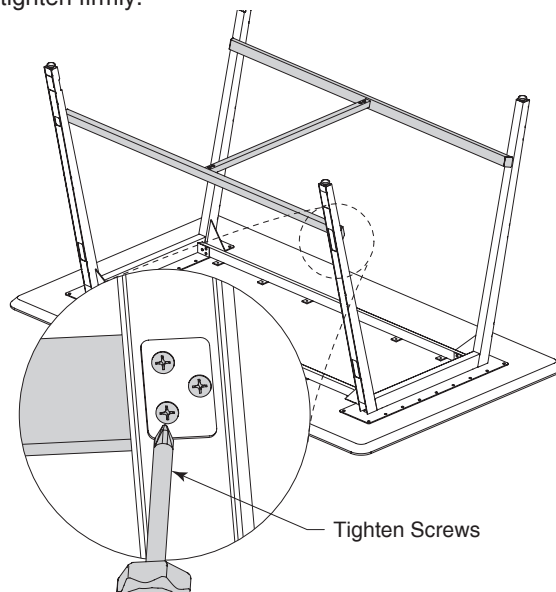


## Step 7

### Tighten H-Frame Fasteners to Legs

## Metal Table Assembly (continued)

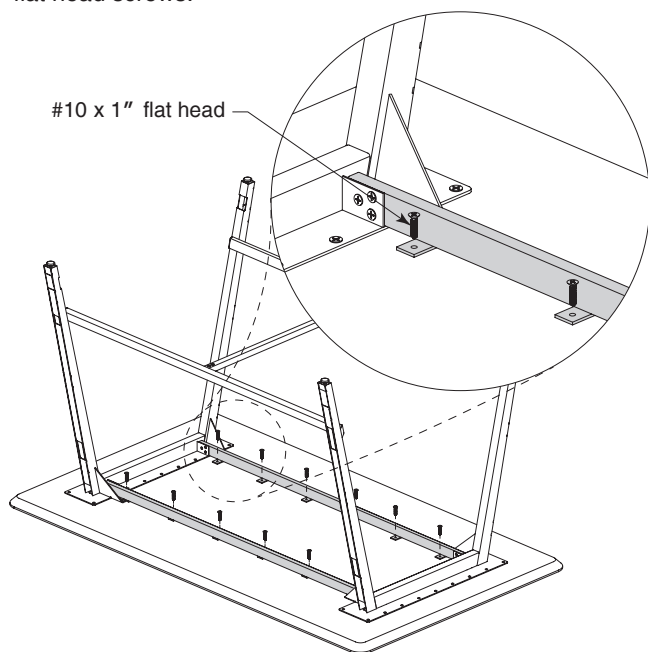
- After Legs have been securely fastened to Top, return back to H-Frame screws and tighten firmly.



## Step 8

### Fasten Metal Rails to Top

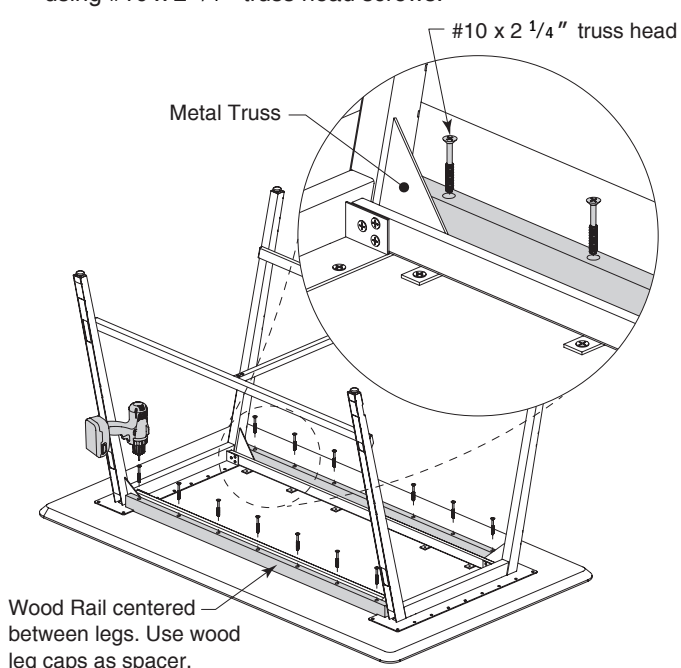
- Locate all the tabs on Metal Rails and fasten to Top using #10 x 1" flat head screws.



## Step 9

### Fasten Wood Rails to Top

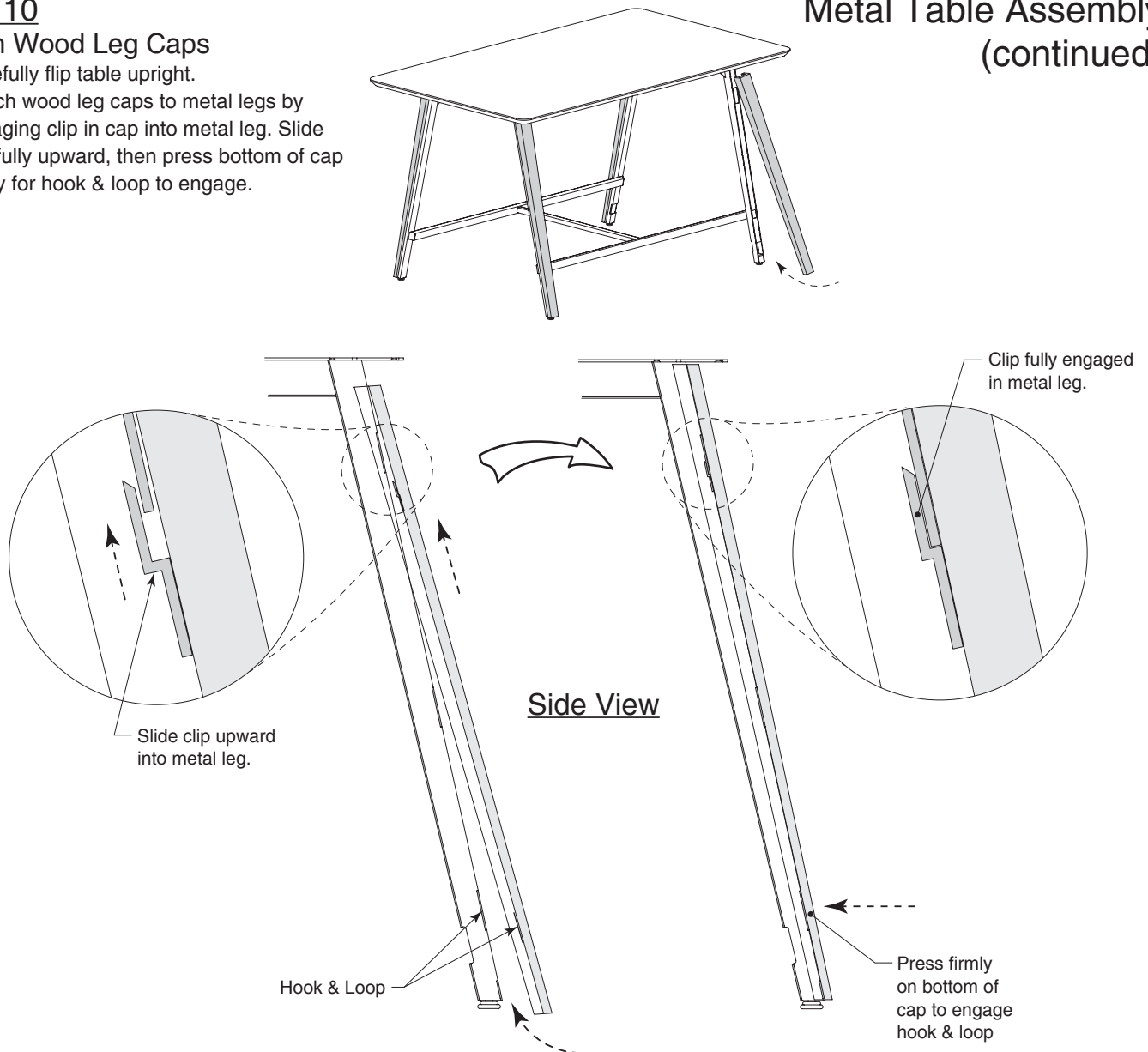
- Place Wood Rails against Metal Truss, centered right to left, and secure to Top using #10 x 2 1/4" truss head screws.



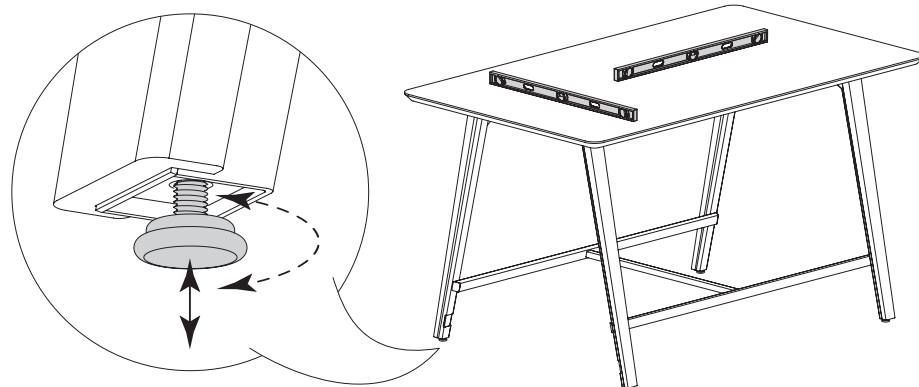
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**Step 10****Attach Wood Leg Caps**

- Carefully flip table upright.
- Attach wood leg caps to metal legs by engaging clip in cap into metal leg. Slide cap fully upward, then press bottom of cap firmly for hook & loop to engage.

**Metal Table Assembly  
(continued)****Step 11****Level Table**

- Level table front-to-back and side-to-side by rotating adjustable glides.



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